

General

Flashing LED means no value set. Steady LED means value set as shown.

Step 2, factory-set tolerance band +/- 5 mm Default:

Step 3-8, disabled

D LED: Active during set-up: Flashing in step 1

Steady in all other steps

Steady showing hardware fault, indication pin out of range Or during operations, error condition:

Flashing showing software fault

A 60 sec. timeout is started as soon as any button(s) are released Timeout:

On timeout the setup is exited with no changes saved

Remote distance 0-300 mm to ThinkTop® IR Keypad:

Symbols

Push key on IR keypad with the same number X

Simple representation of LED indication:

Yellow IR-Reciver Red Yellow Green

Orange Yellow

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Steady LED

Flashing LED



General commands in each step (except step 1):

(In step 3-6 the program automatically moves to the next step Next step / skip step 0

when a position is stored)

Clear / disable step (In step 2 this resets the unit and sets the step 2-8 to default)

(The command is accepted when all unit LED's flash briefly)

It is recommended to reset the unit before performing a setup.

Always check for correct signals after the setup.



ThinkTop setup utilising IR keypad



