

## General

Default is: Step 2, tolerance is +/- 5 mm

Step 3-8, disabled

Timeout: A 60 sec. timeout is started as soon as any button(s) is released.

On timeout the setup is exited with no changes saved.

Flashing LED means no value set. Steady LED means value set as shown [D] LED: Active during set-up: Flashing in step 1

D] LED: Active during set-up: Flashing in step 1
Steady in all other steps

Or during operations, error condition: Steady showing hardware fault, indication pin out of range

Flashing showing software fault

## General commands in each step (except step 1):

① Next step / skip step (In step 3-6 the program automatically moves to the next step

when a position is stored)

 $_{5s}$  Clear / disable step (In step 2 this resets the unit to default)

(The command is accepted when all unlit LED's flash briefly)

It is recommended to reset the unit before performing a setup.

## Symbols

① Push local key "I"

① Push local key "II"

Simple representation of LED indication:

Yellow IR-Reciver Red Yellow Green Orange Yellow в 🗀

Steady LED

Flashing LED







