

Equal percentage regulating plug

## I Application

The INNOVA G-type valve is a pneumatic flow control single seat valve for hygienic applications. Its main function involves regulating flow, controlling pressure and level.
The plug's design enables equal percentage flow control to obtain the required Kv factor. This type of control is recommended for systems with significant flow or differential pressure variations.
Positioning is controllable either manually or using a process parameter via the positioning sensor.

## I Design and features

Normally closed (NC) valve without seal in the plug.
Equal percentage control plug.
Dual function positioner: position controller (PD) or process controller (PID).
Easy assembly/disassembly of internal parts by loosening a clamp fastener.
Open lantern allows visual inspection of shaft sealing.
$360^{\circ}$ adjustable body.

## I Technical specifications

## Materials:

Parts in contact with the product
Other stainless steel parts
Gasket

Surface finish:
Internal
External

Available sizes:

| DIN 11850 | DN $25-$ DN 100 |
| :--- | :--- |
| ASME BPE | $O D 1 "-O D 4 "$ |

Connections:

Operating limits:
Temperature range (EPDM)
SIP temperature, max. 30 min .
Maximum working pressure
Minimum working pressure
Compressed air pressure

## I Options

Double-acting pneumatic actuator.
Gaskets: FPM, HNBR.
Seat seal.
Other connection types.
Surface finish: Ra $\leq 0,5 \mu \mathrm{~m}$.
Jacketed body.
Steam barrier.

OD 1"-OD 4"

Weld

| Weld |  |
| :--- | :--- |
|  |  |
| $-10^{\circ} \mathrm{C}$ to $+121^{\circ} \mathrm{C}$ | $14^{\circ} \mathrm{F}$ to $250^{\circ} \mathrm{F}$ |
| $140^{\circ} \mathrm{C}$ | $284^{\circ} \mathrm{F}$ |
| 10 bar | 145 PSI |
| Vacuum | Vacuum |
| $6-8$ bar | $87-116 \mathrm{PSI}$ |



AISI 316L (1.4404)
AISI 304 (1.4301)
EPDM

Bright polish Ra $\leq 0,8 \mu \mathrm{~m}$
Matt

## I Housing combinations



B

「

D

## I Dimensions



|  | DN | Pipe Ø | A | B | C | D | E | $\varnothing$ F | $\mathrm{H}_{1}$ | $\mathrm{H}_{2}$ | kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DIN | 25 | $29 \times 1,5$ | 50 | 50 | 50 | 32 | 15 | 87 | 239 | 436 | 4,5 |
|  | 40 | $41 \times 1,5$ | 85 | 60 | 62 | 38 | 23 | 87 | 242 | 446 | 5,5 |
|  | 50 | $53 \times 1,5$ | 90 | 70 | 74 | 44 | 31 | 112 | 303 | 517 | 10 |
|  | 65 | $70 \times 2,0$ | 110 | 90 | 92 | 53 | 36 | 143 | 350 | 569 | 17 |
|  | 80 | $85 \times 2,0$ | 125 | 90 | 107 | 60 | 35 | 143 | 358 | 576 | 19 |
|  | 100 | $104 \times 2,0$ | 150 | 125 | 127 | 70 | 30 | 216 | 387 | 603 | 34 |
| OD | $1{ }^{\prime \prime}$ | 25,4×1,65 | 50 | 50 | 46 | 30 | 11 | 87 | 241 | 438 | 4,5 |
|  | 1112" | $38,1 \times 1,65$ | 85 | 60 | 59 | 36 | 20 | 87 | 243 | 448 | 5,5 |
|  | $2{ }^{\prime \prime}$ | $50,8 \times 1,65$ | 90 | 70 | 72 | 43 | 29 | 112 | 304 | 518 | 10 |
|  | 2112" | $63,5 \times 1,65$ | 110 | 90 | 86 | 50 | 30 | 143 | 353 | 572 | 17 |
|  | $3 "$ | 76,2 $\times 1,65$ | 125 | 90 | 99 | 56 | 27 | 143 | 362 | 580 | 18 |
|  | 4" | 101,6 x 2,11 | 150 | 125 | 124 | 69 | 28 | 216 | 388 | 601 | 34 |

## I Sizing

Use the Kv factor to size the control valves, which relates the drop in pressure with the flow.

The Kv factor indicates the flow in $\mathrm{m}^{3} / \mathrm{h}$ for a 1 bar drop in pressure.

The Kv values are calculated for water at temperatures of $5^{\circ} \mathrm{C}$ to $30^{\circ} \mathrm{C}$.

The following formula can calculate the required $K v$ for products with a similar density and viscosity to water:

$$
\text { where: } \quad \begin{aligned}
K v & =\frac{Q}{\sqrt{ } \Delta p} \\
Q & =\text { flow in } m^{3} / h \\
\Delta p & =\text { drop in pressure in the valve }
\end{aligned}
$$

The selected $K v_{S}$ factor should be higher than the required $K v$ factor to ensure enough margin for the control function. This involves applying a safety coefficient

Example:

$$
K v_{S}>K v_{r}=\frac{K v}{0,7}
$$

$$
\begin{aligned}
& Q=18 \mathrm{~m}^{3} / \mathrm{h} \\
& \Delta p=0,5 \mathrm{bar} \\
& K v=\frac{18}{\sqrt{0,5}}=25,5 \mathrm{~m}^{3} / \mathrm{h} \\
& K v_{r}=\frac{25,5}{0,7}=36,4 \mathrm{~m}^{3} / \mathrm{h}
\end{aligned}
$$

This value indicates that the $D N-50\left(K v_{S}=40\right)$ would be the most suitable valve.

Ask the technical department regarding cases involving viscous products.


